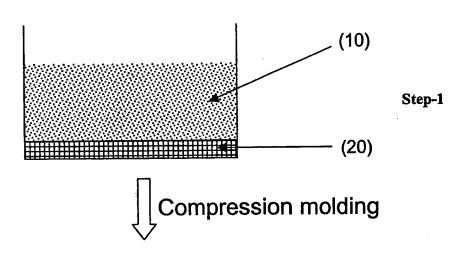
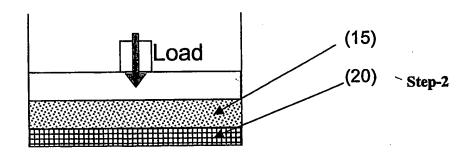
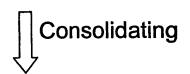
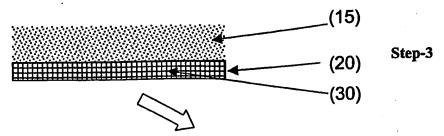
Figure 1









Irradiate and Melt Then Machine for Final Shape.

Figure 2

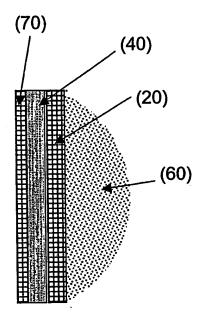
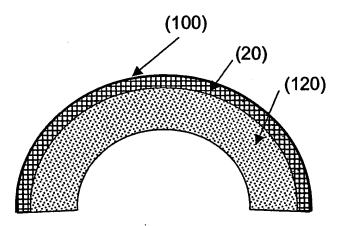
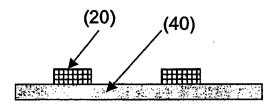


Figure 3



10/518593 PCT/US2003/018053

Figure 4



4 Û / 9 1 8 9 9 3 PCT/US2003/018053

Figure 5

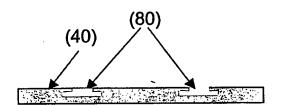


Figure 6:

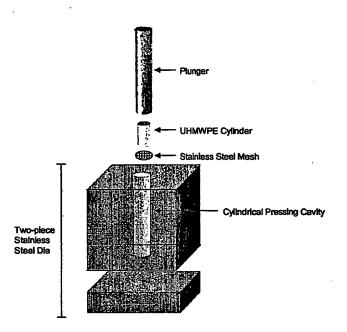


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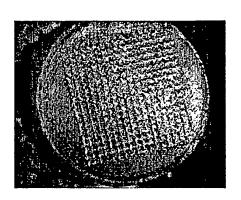


Figure 8:

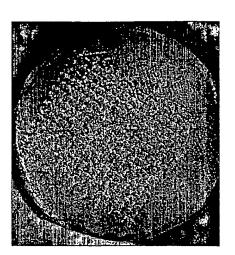


Figure 9:

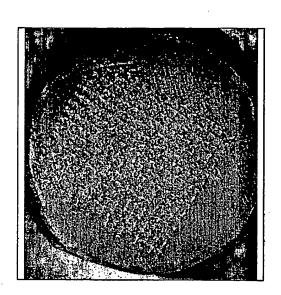


Figure 10:

